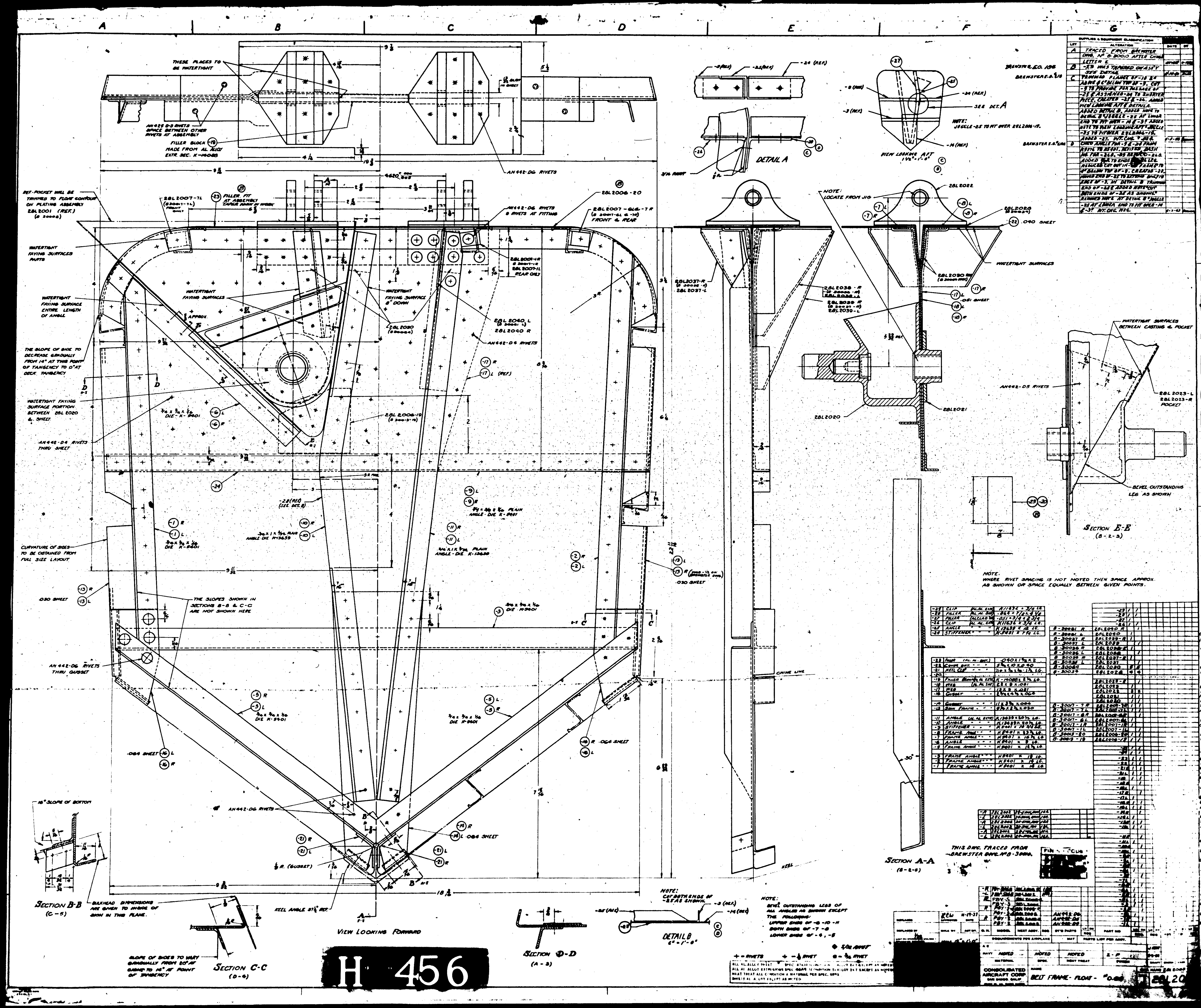


THESE PLACES TO BE WATERTIGHT
AN426 DD RIVETS SPACE BETWEEN OTHER RIVETS AT ASSEMBLY
FILLER BLOCK MADE FROM AL ALLOY EXTR. SEC. K-14085
AN442-DG RIVETS
DETAIL A
VIEW LOOKING AFT
SEE DET. A
NOTE: JOGGLE -25 TO FIT OVER 28L2006-17.
NOTE: LOCATE FROM JIG
WATERTIGHT SURFACES
WATERTIGHT FAYING SURFACES
THE SLOPE OF SIDE TO DECREASE GRADUALLY FROM 14° AT THIS POINT OF TANGENCY TO 0° AT DECK TANGENCY
CURVATURE OF SIDES TO BE OBTAINED FROM FULL SIZE LAYOUT
THE SLOPES SHOWN IN SECTIONS B-B & C-C ARE NOT SHOWN HERE
AN442-D6 RIVETS THRU GUSSET
AN442-D4 RIVETS
AN442-D5 RIVETS
CHINE LINE
KEEL
WATERTIGHT SURFACES BETWEEN CASTING & POCKET
BEVEL OUTSTANDING LEG AS SHOWN
SECTION E-E
NOTE: WHERE RIVET SPACING IS NOT NOTED THEN SPACE APPROX. AS SHOWN OR SPACE EQUALLY BETWEEN GIVEN POINTS.
SECTION A-A
THIS DWG. TRACED FROM BREWSTER DWG. NO B-30010.
SECTION B-B
BULKHEAD DIMENSIONS ARE GIVEN TO INSIDE OF SKIN IN THIS PLANE.
KEEL ANGLE 8½° REF.
VIEW LOOKING FORWARD
SLOPE OF SIDES TO VARY GRADUALLY FROM 20° AT CHINE TO 14° AT POINT OF TANGENCY
SECTION C-C
SECTION D-D
DETAIL B
NOTE: CUT BOTH ENDS OF -25 AS SHOWN.
NOTE: BEVEL OUTSTANDING LEGS OF ALL ANGLES AS SHOWN EXCEPT THE FOLLOWING: UPPER ENDS OF -9 -10 -11 BOTH ENDS OF -7 -8 LOWER ENDS OF -4, -5
H 456
CONSOLIDATED AIRCRAFT CORP.
BELT FRAME - FLOAT
28L20